

**SUBJECT: EVERCOAT Slow BPO Cream Hardener #100364**

If additional working is required due to high temperatures, or for larger repairs with the below listed products, it is recommended to use EVERCOAT Slow BPO Cream Hardener part #100364.

**Compatible EVERCOAT Products**

- Light Speed™ Optex® Premium Filler
- Rage® Ultra
- Commercial Optex®
- Metal Glaze Optex
- Z-Grip® Optex®
- Lite Weight® Optex®
- Everglass®
- Poly-Flex
- Rage® Optex™
- Commercial Ultra™
- Rage® Ultra Xtra
- Metal Glaze Ultra™
- Z-Grip®
- Lite Weight®
- Fiber Tech®

~95°F (~35°C)	Traditional BPO Work times	Slow BPO Work times	Traditional BPO Dry to Sand times	Slow BPO Dry to Sand times
Rage Ultra	2 min.	7 min.	16 min.	17 min.
Rage Optex	2 min.	7 min.	16 min.	17 min.
Light Speed Filler <i>(Review Tech Data Sheet for UV Specs)</i>	2:30 min.	7 min.	18 min. w/o UV Light  3 min. w/ UV Light	20 min. w/o UV Light  3 min. w/ UV Light
Commercial Ultra	5 min.	9:30 min.	20 min.	25 min.
Commercial Optex	5 min.	9:30 min.	20 min.	25 min.
Metal Glaze Ultra	1:30 min.	4:30 min.	10 min.	13 min.
Metal Glaze Optex	1:30 min.	4:30 min.	10 min.	13 min.
Rage Ultra Xtra	21 min.	27 min.	90 min.	120 min.
Z-Grip Optex	2:15 min.	5 min.	13 min.	17 min.
Z-Grip	2:15 min.	5 min.	13 min.	17 min.
Lite Weight Optex	2:30 min.	4:30 min.	12 min.	15 min.
Lite Weight	2:30 min.	4:30 min.	12 min.	15 min.
Everglass	2:40 min.	4:30 min.	12 min.	15 min.
Fiber Tech	3 min.	4:45 min.	10:30 min.	15 min.
Poly-Flex	2:15 min.	3:45 min.	15 min.	20 min.

**NOTE:** Physical testing performed @ ~95°F (35°C) / 40% RH as noted.

**CAUTION:** EVERCOAT Slow BPO Cream Hardener part number 100364 is **not compatible** with #864 / #865 SMC Resin or products not listed above, and therefore not to be used with unlisted products or competitive products. **Those products contain non-compatible resins and require different catalyst chemistries. Do not under-catalyze products when using Slow Cream Hardener #364.**