

**PRODUCT:** 440 Express LIGHT SPEED™ Pinhole Eliminator

**PART NUMBER:** 100394 4 fl. oz. 1 unit per case with 36 #439 applicators

**DESCRIPTION:** 440 Express LIGHT SPEED™ a 1K UV LED Cured fast fix for micro-pinholes that are hard to identify prior to primer application. This patent-pending technology is a high-solids polyester that is easy to apply and cured in 30 seconds leaving a ready to prime surface. Testing has shown, when used properly, will eliminate up to 90% of all rework caused by micro-pinholes. **440 Express LIGHT SPEED™ should be applied with part #439 Applicators ONLY.**

**APPROVED SUBSTRATES:**

- **The following cured and sanded products:**
  - Evercoat 2K Putties
  - Evercoat Quantum1™ 10:1 Products
  - Evercoat Premium Fillers
  - Cured and Sanded 2K Primer Surfacer

**(When applying over a sanded 2K surfacer area must be re-primed and sanded or sealed before applying base coat)**

**PREPARATION:**



- Finish sand the repair with 180-grit or finer sandpaper.
- Remove dust with compressed air.

**APPLICATION:**



- Shake **440 Express LIGHT SPEED™** and apply a small amount on the applicator sponge or the repair area.
- Wipe over the entire repair area.  
*Multiple applications may be necessary on larger repair areas.*
- Continue to wipe until a light coat has been applied. When applied properly, the repair area will still be visible through the light coat.
- Allow 30 – 60 seconds purge time then expose to EVERCOAT UV LED Curing Gun for 30- 60 seconds and apply a primer surfacer according to paint manufacturer's recommendations.

**NOTE:** Use Evercoat UV LED light to properly cure, or UV-A Lamp rated at wavelength of 395nm and min. irradiance of 30 mW/cm<sup>2</sup> for proper cure.  
If excess material builds up on the repair area, lightly sand with 320 grit or finer sandpaper after cured to remove any excess product prior to applying primer.

**IMPORTANT SAFETY INFORMATION.** The use of equipment not recommended by the manufacturer or contrary to the instructions may cause an unsafe condition.  
**READ AND FOLLOW ALL SAFETY INSTRUCTIONS** with the UV/LED curing equipment manufacturer

**NOTE: When using waterborne primers, finish by scuffing with a gray or white scuff pad, then follow your waterborne coating manufacturers' recommendations.**

**SAFETY &**

**HANDLING:** Read all directions and warnings prior to using Evercoat products.  
Safety Data Sheets can be found online at [www.evercoat.com](http://www.evercoat.com).

**NOTES:** **440 Express LIGHT SPEED™ is not designed to replace polyester glazing putties, or recommended for use over conventional body filler.**