PRODUCT: WHITE STAR™ Body Filler

PART NUMBER: 100205 Quart 12 units/case
              100204 Gallon 4 units/case

DESCRIPTION: A smooth spreading, heavyweight body filler for heavy filling applications. Sets quickly. Sands to a fine finish.

APPROVED SUBSTRATES:
- Cold Rolled Steel
- Fiberglass

NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:
- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

MIXING:
- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 3-5 minutes @ 72°F (22°C)

APPLICATION:
- Apply in layers with even firm pressure.
- Do not apply all at once.
FINISH:

- Rough shape with 40 – 80 grit (as needed)
- Sand filler with 80 grit or finer.
- Final sand repair and paint edge 180 grit.

*For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.*

TECHNICAL SPECIFICATIONS:

- **Appearance**: Light gray colored paste
- **VOC**: Refer to Section 9 of the Safety Data Sheet
- **Relative Density**: Refer to Section 9 of the Safety Data Sheet
- **Sand Time**: 10-15 min.
- **Max Recommended Thickness (sanded)**: 1/4 inch (6mm)

NOTE:

*Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.*

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

*USE WITH CREAM HARDENER ONLY!*