Commercial OPTEX® with color-changing technology is an ultra-premium body filler with extended working time that helps commercial, industrial and collision technicians work larger areas.

- Changes color as it dries indicating the repair is ready to sand
- Spreads easy and virtually eliminates micro-pinholes
- Contains patented ECORESIN™ technology for industry-leading sanding properties
- 10 minute working time @ 75°F (24°C)

Available in:
1 Gallon (#100193)
3 Gallon Pail (#100194)

evercoat.com
### Description
Commercial OPTEX™ with color-changing technology is specially formulated to allow for extended work time of 10 minutes at 75°F (24°C). Manufacturers and technicians can mix and spread large quantities knowing they have enough time to work larger surfaces, saving time and increasing productivity. Contains patented EcoResin™ technology for unparalleled sanding qualities.

### Approved Substrates
Approved substrates include: Steel, Aluminum, Fiberglass, Stainless Steel, SMC, and Sanded OEM Paint. **NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.**

### Preparation
- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Keep the repair area small. Use 80 grit to remove the paint and featheredge with 180. **NOTE: Smaller repairs on OEM Paint can be prepared with 180 grit.**

### Mixing
- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4” diameter puddle).
- Puddles larger than 4” (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved. **NOTE: May be mixed with Evercoat Ultra products to adjust viscosity and work time.**

### Application
- Apply in layers with even firm pressure.
- Do not apply all at once.
- The repair will gradually change colors from pink to a light gray-green, indicating the repair is dry and ready to sand.

### Finishing
- Sand body filler with 80-180 grit sandpaper.
- If necessary, reapply to fill any pinholes or low spots, allow filler to dry and then sand with 180 grit sandpaper.
- Finish sand with 180 grit or finer.

### Technical
| Appearance | Pink paste |
| VOC | Refer to Section 9 of Safety Data Sheet |
| Relative Density | Refer to Section 9 of Safety Data Sheet |
| Sand Time | 10 minutes @ 75°F (24°C) |
| Max Recommended Thickness (sanded) | 1/4 Inch (6mm) |

**NOTE: Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~75°F (24°C) / 75% RH unless otherwise noted.**

| Temperature | Work Time | Sand Time |
| 55°F (13°C) | 19 Mins. | 46 Mins. |
| 75°F (24°C) | 10 Mins. | 30 Mins. |
| 90°F (32°C) | 5 Mins. | 12 Mins. |
| 107°F (42°C) | 3 Mins. | 7 Mins. |

### Safety
Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com. **Note: Never return mixed filler to can. Keep can closed and store in a cool dry place. USE WITH EVERCOAT® CREAM HARDENER ONLY!**