

# EVERCOAT®

## FINISH SAND 4:1

HYBRID POLYESTER PRIMER SURFACER

**PATENTED POLYESTER PRIMER TECHNOLOGY REDUCES CYCLE TIME!**



High-build primer that dries with little to no surface texture

Direct to metal application eliminates the need for epoxy or self-etch primers

Easy, accurate mixing without a scale



Part No.  
100738



YouTube

evercoat.com

# FINISH SAND 4:1

## HYBRID POLYESTER PRIMER SURFACER

### MIXING:



#738 Finish Sand 4:1

+



#733 4:1 Catalyst  
or  
#734 FAST 4:1 Catalyst

- Shake and stir thoroughly before mixing.
- Mix thoroughly before pouring primer into gun cup
- Pot life is 60 minutes @ 75°F (24°C); pot life decreases at higher temperatures or when using #734 Fast 4:1 Catalyst
- Do not leave product in the spray gun for longer than 45 minutes

### APPLICATION:

- Use a primer gun with a 1.6 to 2.0 fluid nozzle/air cap
- Adjust air pressure to 40-45psi for conventional guns or 10 psi at the cap for HVLP
- Apply 2 – 3 medium wet coats allowing 5 – 10 minutes flash time between coats

### FINISH:

- Finish Sand 4:1 is ready to sand in about 2 hours, depending on film build
  - Force Dry – Bake 30 minutes @ 140°F (60°C)
- Once dry, sand Finish Sand 4:1 with 180-220 grit sandpaper followed by 320 grit or finer

### TECHNICAL

#### DATA:

Appearance	Gray liquid
VOC	Packaged: 2.89 lbs/gal (346g/L) Applied: 1.38 lbs/gal (165g/L)
Dry-Film-Thickness (DFT)	2.0 – 3.0 mils per coat (10 mils max. film build)
Solids by Volume	60 – 65%
Solids by weight	65 – 70%

Refer to MSDS and Product Information Sheet for additional information.

# EVERCOAT®

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