

EVERCOAT®

SUPER BUILD 4:1

ULTRA HIGH BUILD POLYESTER PRIMER SURFACER

**TWICE THE FILM BUILD OF OTHER
POLYESTER PRIMERS!**



Direct to metal application
eliminates the need for epoxy
or self-etch primers

Easy, accurate mixing without
a scale

Sprays with less overspray than
traditional polyester primers



**Part No.
100730**

evercoat.com

SUPER BUILD 4:1

ULTRA HIGH BUILD POLYESTER PRIMER SURFACER

MIXING:



#730 SuperBuild 4:1

+



#733 4:1 Catalyst
or
#734 FAST 4:1 Catalyst

- Shake and stir thoroughly before mixing.
- Mix thoroughly before pouring primer into gun cup
- Pot life is 45 minutes @ 75°F (24°C); pot life decreases at higher temperatures or when using #734 Fast 4:1 Catalyst
- Do not leave product in the spray gun for longer than 45 minutes

APPLICATION:

- Use a primer gun with a 1.6 to 2.2 fluid nozzle/air cap
- Adjust air pressure to 40-45psi for conventional guns or 10 psi at the cap for HVLP
- Apply 2 – 3 medium wet coats allowing 5 – 10 minutes flash time between coats

FINISH:

- Super Build 4:1 is ready to sand in about 80-120 minutes, depending on film build
 - Force Dry – Bake 30 minutes @ 140°F (60°C)
- Once dry, sand Super Build 4:1 with 180-400 grit sandpaper prior to next step

TECHNICAL DATA:

Appearance	Gray liquid
VOC	Packaged: 2.02 lbs/gal (243g/L) Applied: 1.51 lbs/gal (180.9g/L)
Wet-Film-Thickness (WFT)	8.0 - 10.0 mils per coat
Dry-Film-Thickness (DFT)	6.0 – 8.0 mils per coat
Solids by Volume	65 – 70%
Solids by weight	70 – 75%
Viscosity (ready to spray)	30 – 35 seconds in Zahn #3
Coverage at 1 mil 100% Transfer	1200 sq. ft. per US gallon

EVERCOAT®

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