

**PRODUCT:** Universal Adhesive

**PART NUMBER:** 1006101      200mL Cartridge      6 units per case

**DESCRIPTION:** Evercoat #6101 Universal Adhesive is a two-component, general purpose urethane adhesive that provides speed, incredible strength and sandability. This fast setting adhesive is ideal for tab repairs, emblems and molding adhesive, as well as other quick-fix applications.

**SUBSTRATES:**



- Fiberglass
- SMC
- Cold Rolled Steel
- Aluminum
- TPO
- RRIM
- PUR
- PP
- Other Automotive Plastics

**NOTE: All substrates must be properly sanded and cleaned prior to application for optimum performance**

**CLEANING:**



- Surface must be clean and free of dirt, oil, grease and wax
- Wash the repair area with soap and warm water and thoroughly dry entire repair area (i.e. compressed air, heat, etc.)
- Solvent clean with #881 Panel Prep or a fast-evaporating solvent cleaner on a clean, lint-free cloth and wipe repair area (Wipe from the center of the repair area to the outside)
- Use a clean, dry cloth to wipe the area dry

**PREPARATION:**



- Sand repair area with 80 grit and featheredge paint only with 180 grit
- Clean repair area with #881 Panel Prep or a fast-evaporating solvent cleaner on a clean, lint-free cloth and wipe repair area
- Use a clean, dry cloth to wipe the area dry

**NOTE: For TPO, TEO and TP repairs use #883 Adhesion Promoter for optimum adhesion and performance**

**APPLICATION:**

- Equalize the cartridge and apply material to repair area
- Level with a spreader and apply more repair adhesive if needed

### FINISH:



- Universal Adhesive will be ready to sand in *20-30 minutes*, depending on temperature
- Sand Universal Adhesive with *80 grit* followed by *180-220 grit* sandpaper and follow paint manufacturer's recommendations for priming
- For additional information on application techniques go to [ITW Evercoat](#) on YouTube

**NOTE: If you have pinholes or low spots, apply another coat of Plastic Repair-5 according to directions above**

### TECHNICAL SPECIFICATIONS:

Work Time	1-3 minutes
Sand Time	20-30 minutes
Cure Time	1 hour

**NOTE: Physical testing performed at approximately 70°F (21°C) /75% RH unless otherwise noted.**

### SAFETY & HANDLING:

For professional use only, read all directions and warnings prior to using Evercoat products. Keep cartridge closed and store in a cool dry place. Safety Data Sheets can be found online at [www.evercoat.com](http://www.evercoat.com).