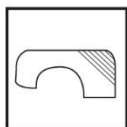


PRODUCT: Z-GRIP® PLUS Lightweight Body Filler

PART NUMBER: 100286 **Gallon** **4 units/case**

DESCRIPTION: Z-GRIP® PLUS is an advanced clog-free, lightweight body filler for today's high-tech metals. Formulated with ZNX-7® for superior adhesion to galvanized steel, bare steel and aluminum. Part of the METALWORKS® System that honors the OEM corrosion warranty.

APPROVED SUBSTRATES:



- Cold Rolled Steel
- Aluminum
- SMC
- Galvanized Steel
- Fiberglass

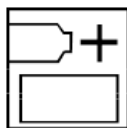
NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

MIXING:



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 5-6 minutes @ 75°F - 80°F (24°- 27°C).

APPLICATION:



- Apply in layers with even firm pressure.
- Do not apply all at once.

FINISH:



- Rough shape with 80 grit.
- Sand filler with 80 grit or finer.
- Final sand repair and paint edge 180 grit.

For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

TECHNICAL SPECIFICATIONS:

- | | |
|--------------------------------------|---------------------------------------------|
| ▪ Appearance | Smooth gold colored paste |
| ▪ VOC | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density | Refer to Section 9 of the Safety Data Sheet |
| ▪ Sand Time | 20 minutes |
| ▪ Max Recommended Thickness (sanded) | 1/4 inch (6mm) |

NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES:

Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!