

EVERCOAT®

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DURA BUILD 2.1

Low VOC Acrylic Lacquer Primer Surfacer

NEW



Dura Build 2.1 Gallon #102260

Dura Build 2.1 Quart #102261

Zero VOC Reducer #102296

A VOC compliant acrylic lacquer primer surfacer that easily fills grind marks, sand scratches and other minor surface imperfections. Sands easily to an ultra-fine finish with minimal shrinkage. Can be applied to metal, body filler, polyester glazing putty, wood, fiberglass and aged sanded O.E.M. topcoats.

- VOC Compliant
- Easy 1:1 Mix ratio saves time
- Excellent Build
- Fast Drying, "Sandable in 30 minutes"
- Minimal Shrinkage

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MIXING:

Shake and stir thoroughly before mixing. Mix 1 part Dura Build 2.1 Acrylic Lacquer Primer Surfacer with 1 part Universal Zero VOC Reducer #2296. Mix thoroughly before pouring primer into gun cup.

APPLICATION

DRY TIME:

- Use a primer gun with a 1.6 – 1.8 fluid nozzle/air cap. Spray at 40-45 psi for Conventional Gravity or Siphon spray guns. Spray at 8-10 psi for HVLP gravity spray guns

Flash Time	5-10 minutes (between Coats)
Dust free	5 minutes
Dry to Sand	Approximately 30 minutes at 70°F (22°C)

TECHNICAL

DATA:

Properties	
VOC	Packaged lb/US gal (g/L) 2.1 (252) Applied lb/US gal (g/L) 2.1 (252)
Application:	2 – 3 wet coats
Dry-Film-Thickness (DFT)	.5 – 1.0 mil. Per coat
Solids % by weight	28%
Viscosity (ready to spray)	30 – 35 seconds in Zahn #3 cup

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