

EVERCOAT®

FIBER FILL 4:1

REINFORCED POLYESTER PRIMER

DURABILITY AND FLEXIBILITY IN AN EASY TO USE POLYESTER PRIMER!



A durable undercoat for holding down troublesome repairs

Direct to Metal Application eliminates the need for epoxy or self-etch primers

Ideal for priming over checkered fiberglass, stress cracks and other surface imperfections

Easy, accurate mixing without a scale



**Part No.
100736**

evercoat.com

FIBER FILL 4:1

REINFORCED POLYESTER PRIMER

MIXING:



#736 Fiber Fill 4:1



#733 4:1 Catalyst
or
#734 FAST 4:1 Catalyst

- Shake and stir thoroughly before mixing.
- Mix thoroughly before pouring primer into gun cup
- Pot life is 40 minutes @ 75°F (24°C); pot life decreases at higher temperatures or when using #734 Fast 4:1 Catalyst
- Do not leave product in the spray gun for longer than 25 minutes

APPLICATION:

- Use a primer gun with a 2.0 or larger fluid nozzle/air cap
- Adjust air pressure to 40-45psi for conventional guns or 10 psi at the cap for HVLP
- Apply 2 – 3 medium wet coats allowing 5 – 10 minutes flash time between coats

FINISH:

- Fiber Fill 4:1 is ready to sand in about 2 hours, depending on film build
 - Force Dry – Bake 30 minutes @ 140°F (60°C)
- Once dry, sand Fiber Fill 4:1 with 180-200 grit sandpaper followed by 320 grit or finer

TECHNICAL

DATA:

| | |
|--------------------------|--|
| Appearance | Gray liquid |
| VOC | Packaged: 3.0lbs/gal (359g/L) Applied: 1.90lbs/gal (227g/L) |
| Dry-Film-Thickness (DFT) | 4-6 mils per coat (30 mils max. film build) |
| Solids by Volume | 45 – 50% |
| Solids by weight | 65 – 70% |

Refer to MSDS and Product Information Sheet for additional information.

EVERCOAT®

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