

ADHESIVES ■ SEALANTS ■ PLASTIC REPAIR

ADHESIVES	PART NO.	WORK TIME	CLAMP TIME	CURE TIME	FEATURES/APPLICATIONS
PANEL BOND 30	6030	30 - 35 MINUTES	90 - 120 MINUTES	12 HOURS	Corrosion inhibiting epoxy technology Bonds Metal to Metal, SMC to SMC and SMC to Metal
PANEL BOND 45	6045	45 - 50 MINUTES	3.5 - 4 HOURS	24 HOURS	Ideal for replacing doorskins, roof panels, quarter panels and other non-structural body panels

SEALANTS	PART NO.	WORK TIME	PAINT TIME	CURE TIME	FEATURES/APPLICATIONS
HEAVY BODIED	6022	5 - 10 MINUTES	30 MINUTES	4 HOURS	Corrosion inhibiting epoxy technology Can be applied over sanded bare metal
CONTROL FLOW	6023	8 - 10 MINUTES	30 MINUTES	4 HOURS	Ideal for matching various OEM seams on doors, roofs and other body panels

PLASTIC REPAIR	PART NO.	WORK TIME	SAND TIME	CURE TIME	FEATURES/APPLICATIONS
UNIVERSAL ADHESIVE	6101	1 - 3 MINUTES	8 - 10 MINUTES	1 HOURS	General purpose urethane adhesive Ideal for quick fix applications like tab repairs, emblem and molding adhesive, etc.
PLASTIC REPAIR 1	6102	40 - 45 SECONDS	12 - 20 MINUTES	1 HOUR	Super fast urethane repair adhesive ideal fo bonding of brackets, clips, moldings, backing patches, repairing bumper tabs, bonding of cracked headlight buckets and lenses.
PLASTIC REPAIR 5	6105	4 - 6 MINUTES	20 - 30 MINUTES	4 HOURS	Easy-sanding, epoxy repair adhesive Ideal for fixing tears, nicks and gouges on most automotive plastics



rage ULTRA

WORLD'S BEST SANDING BODY FILLER

Best sanding premium filler
Spreads easier than Rage Xtreme
Eliminates the need for finishing putty
PART # 100125 0.8 GAL. CAN

METAL GLAZE ULTRA

WORLD'S BEST SANDING POLYESTER PUTTY

Best sanding putty for every finish
Can be applied directly to sanded OEM
Spreads smooth and self-levels
PART # 100424 16 FL. OZ. POUCH
PART # 100425 30 FL. OZ. PUMP

440 EXPRESS

Micro-Pinhole Eliminator

Easy sanding
Easy spreading
Best value

4:1 PRIMERS

POLYESTER PRIMERS

Direct-to-Metal application
Holds down troublesome repairs
Easy, accurate mixing

STEP-BY-STEP PLASTIC REPAIR

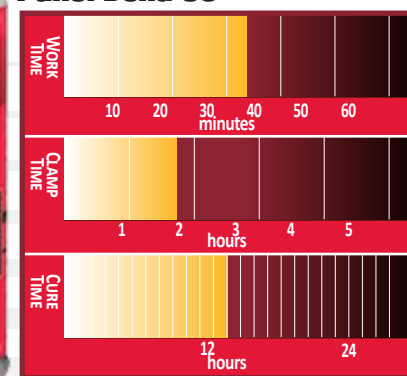
ADHESIVES

- Corrosion-Inhibiting Epoxy Technology
- Bonds Metal to Metal, SMC to SMC and SMC to Metal
- Ideal for replacing doorskins, quarter panels and other non-structural body panels

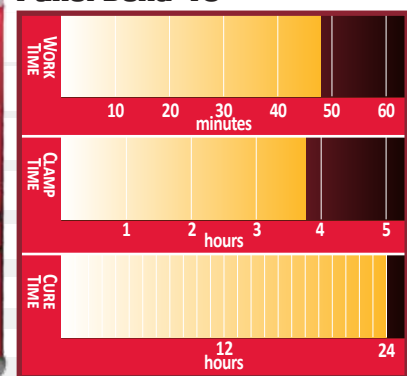
PART NO.	COLOR	QTY. PER CASE
106030	Black	6 ea.
106045	Black	6 ea.



106030
Panel Bond 30



106045
Panel Bond 45



ACCESSORIES

FOR ADHESIVES, SEALANTS, AND PLASTIC REPAIR



100817 Static Mixing Tips

Only for use with Evercoat adhesives and sealants. They are packaged 12 tips per bag and 25 bags per case.



106000 200mL Dispenser

Designed to easily dispense two-component adhesives and sealants from a 200mL side-by-side cartridge. They are packaged 2 guns per case.

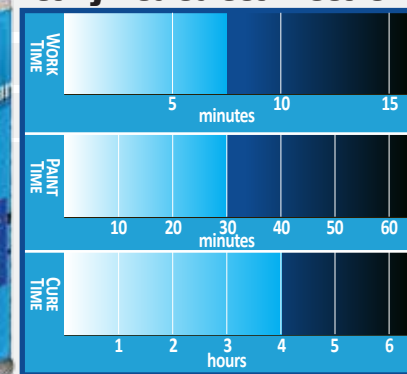
SEALANTS

- Corrosion-Inhibiting Epoxy Technology
- Can be applied over sanded bare metal
- Ideal for matching various OEM seams

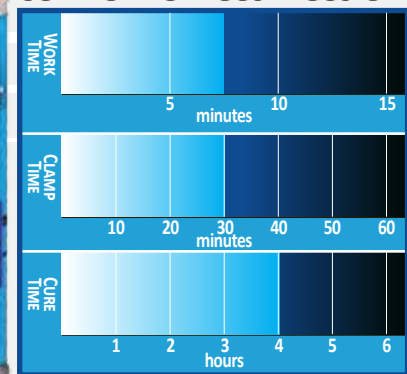
PART NO.	COLOR	QTY. PER CASE
106022	Buff	6 ea.
106023	Buff	6 ea.



106022
Heavy-Bodied Seam Sealer



106023
Control-Flow Seam Sealer



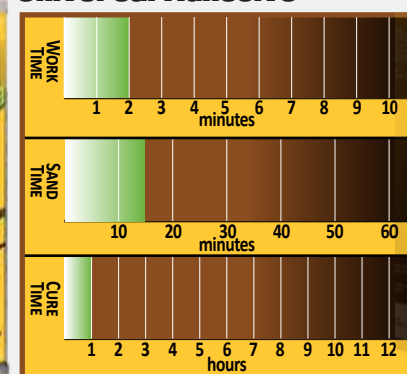
PLASTIC REPAIR

- Easy to sand
- Repairs flexible or semi-rigid plastics
- Used for non-structural repairs on most automotive plastics

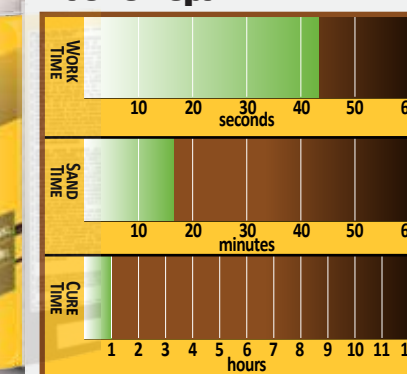
PART NO.	COLOR	QTY. PER CASE
106101	Black	6 ea.
106102	Black	6 ea.
106105	Dk. Gray	6 ea.



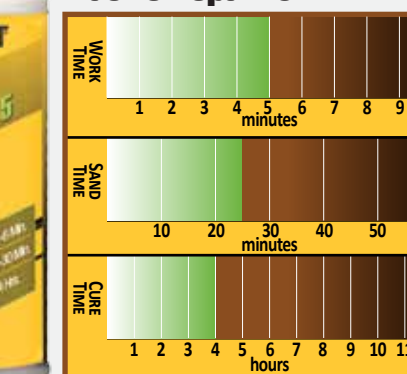
106101
Universal Adhesive



106102
Plastic Repair 1



106105
Plastic Repair 5



1. Wash the front and back of the bumper with soap and warm water. Wipe dry with a clean cloth.



2. Clean both sides of the bumper with MAXIM Panel Prep #881 and a clean lint-free cloth.



3. Sand the back side of the bumper with 80-grit sandpaper, either by hand or with a D/A sander. Do not use a grinder. This could destroy the surface by overheating and melting the plastic.



4. Remove sanding dust on the front and backside with compressed air. Reclean areas with Panel Prep #881.



5. Cut a piece of MAXIM Multi Purpose Repair Panel #828 large enough to extend approximately 3" past the cut or damaged area on all four sides. Round off the corners of the Multi Purpose Repair Panel. Trace an outline of the patch on the backside of the repair.



6. Apply a thin coat of MAXIM 898 Plastic Repair Adhesive to the back side around the immediate damaged area leaving a 3/4" border of exposed substrate up to the outline. Apply 1-2 beads of MAXIM in the immediate damaged area.



7. Position the MAXIM Multi Purpose Repair Panel #828 within the outline. Firmly press the outer edge of the patch to the substrate so the urethane does not squeeze out from under the repair patch. Smooth the center of the patch with a spreader.



8. Immediately wet out the MAXIM 898 on the front side of the repair area. Fill the remaining area of the front side with MAXIM Plastic Repair Adhesive.



9. Allow to cure before sanding and featheredging the front repair area.